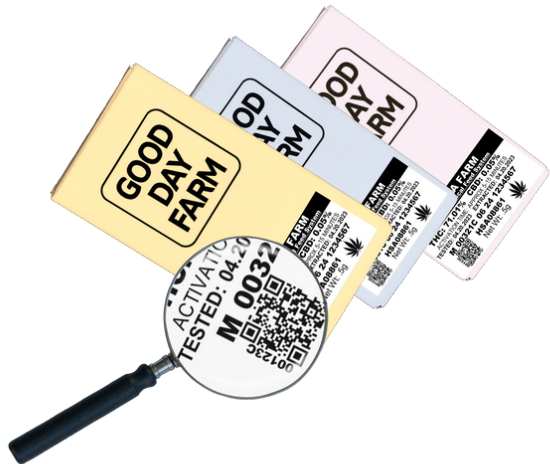


# Engineered for High-Quality Carton & Bag Feeding



## About ACPE

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A.C.P.E. is where you go when looking for cannabis packaging equipment solutions for labeling, marking, coding, and packaging cannabis products.

We specialize in providing innovative solutions using automation to integrate and improve current processes.

## Contact Us



732-324-0800



sales@automatingcannabis.com



150 William Street  
Perth Amboy, NJ 08861



www.automatingcannabis.com



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PACKAGING EQUIPMENT



## Horizontal Feeding System

Premium Carton  
Labeling Machine

## System Description

The Horizontal Feeding System was designed for Carton Feeding, Zippered Pouch Feeding, and Bag Feeding.

Cartons are laid flat, pick and placed onto a conveyor for printing or labeling.



## HFS-2000 FEATURES:

- Up to 60 Cartons per minute
- Adjustable in-feed hopper
- PLC controlled
- Recipes for different product setup
- Integrated with Printers & Labelers
- Catch bin or shingling conveyor
- Variable speed adjustment

## Component Features:

### Controller

- PLC controlled, touch screen interface
- Painted Steel Cabinet
- Voltage: 120 VAC, 4 amps, 60 Hz
- Alarm output connections (2 Amp rating)
- Emergency Stop

### Bin-Feed Hopper

- Holds up to 6" of product
- Adjustable guides
- Product up to 15' wide x 15" long
- Dual adjustable suction cups for proper picking

### Digital Vacuum Sensor

- Detects when bag is on the suction cups attempts to pick again if bag is dropped

### Catch Bin

- Adjustable guides to handle product 15" wide x 15" long
- Wheel drives product out into the hopper